

2004 U.S. Giants — Capital Investment

Rank	Company	City, State	Category	Product	\$US millions
1	Goldman Sachs	New York, N.Y.	N	Financial Services	1,800
T2	USEC, Inc.	Piketon, Ohio	N	Uranium	1,000
T2	IBM	Fishkill, N.Y.	N	Nanometer Chips	1,000
4	CITGO	Corpus Christi, Texas	N	Oil Refinery	828
5	Cheniere Energy	Cameron, La.	N	LNG Distribution	756
6	SteelCorr	PENDING	N	Steel Mill	700
T7	Genentech	Vacaville, Calif.	N	Biotechnology Products	600
T7	ExxonMobil	Sabine Pass, Texas	N	LNG Distribution	600
T7	Sempra Energy	Port Arthur, Texas	N	LNG Distribution	600
T7	British Petroleum	Pelican Island, Texas	N	LNG Distribution	600
T7	Oxychem	Corpus Christi, Texas	E	LNG Distribution	600
T7	Vista Del Sol LNG Terminal LP	San Patricio Cnty., Texas	N	LNG Distribution	600
13	Vought Aircraft	Dallas, Texas	E	Aerospace	598
14	General Motors Corp.	Shreveport, La.	E	Trucks	591
15	Alenia-Vought	Charleston, S.C.	N	Aerospace	566
T16	Saturn Corp.	Spring Hill, Tenn.	E	Automobiles	500
T16	Phoenix Int'l Terminal	Texas City, Texas	N	Logistics Services	500
T18	Maersk	Portsmouth, Va.	N	Logistics Services	450
T18	Freeport LNG Dev., LP	Freeport, Texas	N	LNG Distribution	450
T18	Calhoun LNG/Gulf Coast LNG Partners, LP	Port Lavaca, Texas	N	LNG Distribution	450

2004 U.S. Giants — Size

Rank	Company	City, State	Category	Product	Sq. Ft. X 1,000
1	Granite Falls Energy LLC	Granite Falls, Minn.	N	Ethanol Production	2,439
2	Ford Motor Co.	Detroit, Mich.	E	Automobiles	2,300
3	Wal-Mart/UTi Worldwide	Baytown, Texas	N	Retail Merchandise	2,000
4	Goldman Sachs	New York, N.Y.	N	Financial Services	1,900
5	Target	De Kalb, Ill.	N	Retail Merchandise	1,500
6	Lowe's	Plainfield, Conn.	N	Home Improvement Products	1,360
T7	Mattel	San Bernardino, Calif.	N	Toys	1,200
T7	Wal-Mart Stores, Inc.	Fort Pierce, Fla.	N	Retail Merchandise	1,200
T7	ChevronTexaco	Houston, Texas	E	Petroleum Products	1,200
T10	Union Pacific Railroad	Omaha, Neb.	E	Railroad	1,100
T10	Dollar General Corp.	Spartanburg, S.C.	N	Retail Merchandise	1,100
12	Koch Industries	Rosemount, Mich.	E	Diesel Fuel	1,059
T13	National Dist. Centers	Chino, Calif.	E	Logistics Services	1,000
T13	PETSMART	Ottawa, Ill.	N	Pet Products	1,000
T13	John B. Sanfilippo & Son	Elgin, Ill.	E	Snack Products	1,000
T13	Kentucky Cabinet Co.	Corbin, Ky.	N	Kitchen Cabinets	1,000
T13	Union Tank Car Corp.	Alexandria, La.	N	Railroad Cars	1,000
T13	DHL	Wilmington, Ohio	E	Package Delivery	1,000
T13	CINram Manufacturing	Olyphant, Penn.	E	CDs & DVDs	1,000
T13	Home Shopping Network	Piney Flats, Tenn.	N	Direct Mail	1,000
T13	Wal-Mart Stores, Inc.	James City County, Va.	E	Retail Merchandise	1,000

2004 U.S. Giants — Employees

Rank	Company	City, State	Category	Product	Employees
1	Countrywide Financial	Richardson, Texas	E	Mortgage Services	5,000
2	Booz Allen Hamilton	Fairfax Cnty., Va.	E	Consulting Services	3,700
3	Vought Aircraft	Dallas, Texas	E	Aerospace	3,000
4	SAIC Fairfax	Fairfax Cnty., Va.	E	Consulting Services	2,920
5	Ameriquest Mrtg. Co.	Schaumburg, Ill.	E	Mortgage Services	2,100
6	Dell Products LP	N.C.	N	Computers	2,000
T7	Citicorp	Louisville, Ky.	N	Credit Card Services	1,600
T7	Sanderson Farms	Moultrie, Ga.	N	Food Processing	1,600
T7	Mag Instrument Inc./Maglite	Ontario, Calif.	N	Flashlights	1,600
10	Wal-Mart/UTi Worldwide	Baytown, Texas	N	Retail Merchandise	1,350
T11	U.S. Support Co.	Shreveport, La.	N	Customer Service	1,300
T11	DirecTV	Tulsa, Okla.	N	Satellite TV	1,300
13	IBM	Fairfax Cnty., Va.	E	Business Services	1,250
14	Verizon Wireless	Wilmington, N.C.	N	Telecommunications	1,211
15	Wal-Mart	Fort Pierce, Fla.	N	Retail Merchandise	1,200
16	Verizon Wireless	Charleston, S.C.	N	Telecommunications	1,100
T17	Echostar Communications Corp.	Tulsa, Okla.	E	Satellite TV	1,000
T17	Triumph Foods	Saint Joseph, Mo.	N	Food Processing	1,000
T17	DirecTV	Huntsville, Ala.	N	Satellite TV	1,000
T17	IBM	Tulsa, Okla.	E	Business Services	1,000
T17	Citigroup	Irving, Texas	E	Credit Card Services	1,000
T17	CitiCards	N.C.	N	Credit Card Services	1,000
T17	Wellborn Cabinet	Ashland, Ala.	E	Kitchen Cabinets	1,000
T17	Texas Instruments	Richardson, Texas	N	Semiconductors	1,000
T17	Wells Fargo Financial	Des Moines, Iowa	E	Financial Services	1,000

N= New E= Expansion

Source: Conway Data Inc.'s New Plant Database